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THE GREAT EXHIBITION.

MODEL HOUSES FOR THE WORKING CLASSES.

The countless visitors to the great international Exhibition will not pass unnoticed the contributions of Prince Albert to the World's Show, if they are not made acquainted with the fact that his Royal Highness, who seems to unite goodness of heart with clearness of head in no usual degree, has exhibited, without the walls of the Crystal Palace, a contribution not less important, and in many respects far more interesting than most of the works of art and utility within. The contribution of his Royal Highness is a block of model houses, erected at the Cavalry Barracks, Hyde-Park. The houses are designed for the accommodation of four families, and were erected by the Prince at his own expense with the view of conveying practical information calculated to promote an improvement in the dwellings of the working classes, and of stimulating visitors to the Exhibition, whose position and circumstances may fit them for the task, to imitate his example.

In its general arrangement, the building, as we learn from the explanatory document which has been put into our hands, is adapted for the occupation of four families of the class of manufacturing and mechanical operatives, who usually reside in towns or in their immediate vicinity; and, as the value of land, which leads to the economising of space, by the placing of more than one family under the same roof, in some cases renders the addition of a third, and even of a fourth story desirable, the plan has been suited to such an arrangement, without any other alteration than the requisite increase in the strength of the walls.

The most prominent peculiarity of the design is that of the receding and protected central open staircase, with the connecting gallery on the first floor, formed of slate, and sheltered from the weather by the continuation of the main roof, which also screens the entrances to the dwellings. The four tenements are arranged on precisely the same plan, two on each floor. The entrance is through a small lobby, lighted from the upper part of the door. The living-room has a superficial area of about 180 feet, with a closet on one side of the fireplace, to which warm

air may be introduced from the back of the range; the corresponding recess may be fitted up with shelves; and on the opposite side of the room a shelf is carried above the doors, with a rail fixed between them.

The scullery is fitted up with a sink, beneath which is a coal-bin of slate. A plate-rack at one end, drained by a slate slab into the sink, covers the entrance to the dust-shaft, which is enclosed by a balanced self-closing iron door. The dust-shaft leads into a closed depository under the stairs, and has a ventilating flap carried up above the roof. At one end of the scullery is an inclosure forming a meat-safe, ventilated through the hollow brickwork: shelves are fixed over the doors, and a dresser-flap against the partition wall.

The sleeping apartments, being three in number, provide for that separation which, with a family, is so essential to morality and decency. Each has its distinct access, and a window into the open air; two have fire-places.

The children's bed-rooms contain 50 feet superficial each; and, open-



PRINCE ALBERT'S MODEL LODGING-HOUSE.

ing out of the living-room, an opportunity is afforded for the exercise of parental watchfulness, without the unwholesome crowding of the living-room by its use as a sleeping apartment.

The parents' bed-room, with a superficial area of about 100 feet, is entered through the scullery—an arrangement in many respects preferable to a direct approach from the living room, particularly in case of sickness. The recess in this room provides a closet for linen; and a shelf is carried over the door, with a rail fixed beneath it—a provision which is made in each of the other bed-rooms.

The water-closet is fitted up with a Staffordshire glazed basin, which is complete without any wood fittings, and supplied with water in a slate cistern in common of 100 gallons, placed on the roof over the party and staircase walls. The same pipes which carry away the rain-water from the roof serve for the use of the closets.

The peculiarities of the building in constructive arrange-

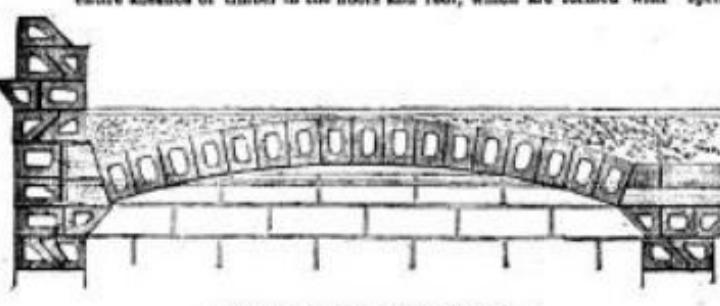
ment are, the exclusive use of hollow bricks for the walls and partitions (except the foundations, which are of ordinary brickwork), and the entire absence of timber in the floors and roof, which are formed with

flat arches of hollow brickwork, rising from eight to nine inches, set in cement, and tied in by wrought-iron rods connected with cast-iron

springers, which rest on the external walls, and bind the whole structure together;

the building is thus rendered fire-proof, and much less liable to decay than those of ordinary construction. The roof arching, which is levelled with concrete, and covered with patent metallic lava, secures the upper-rooms from the liability to changes of temperature to which apartments next the roof are generally subject, and the transmission of sound, as well as the percolation of moisture, so common through ordinary floors, is effectively impeded by the hollow brick arched floors.

The external and main internal walls are of patent bonded brickwork, which has the important advantage of securing dryness and warmth, with economy of construction. Another important benefit arising from the use of hollow bricks is, that, where they are laid double, in parallel courses, without header,



SECTION OF HOLLOW BRICKWORK.

"THE WANDERER." BY J. H. FOLEY.

This pretty little subject stands in the Sculpture Room, on the left as you enter. The story, or rather the situation, is well described; the "Wanderer," wrapping his cloak about him to protect himself from the pitiless blast, turns an upward look to heaven, expressive of his miserable and forsaken position. It is nicely executed.

"EVE." BY J. BELL.

One of Mr. Bell's favourite productions, which has been done in electro-bronze by Elkington.



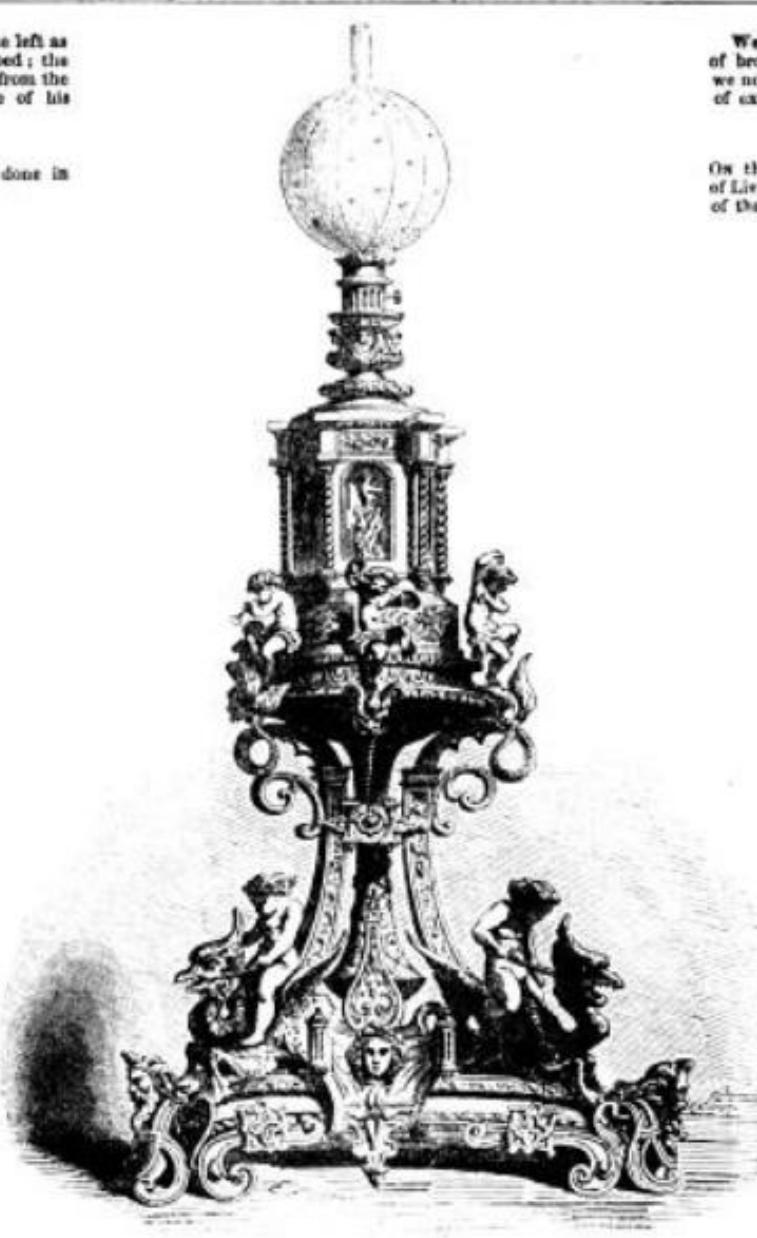
"THE WANDERER."—BY J. H. FOLEY.

to the objects represented in the model. Only about one-third of the houses and one-third of the river Mersey are included; and a large extent of the property under the Dock Trustees, lying to the north of the district represented, is not yet formed. The sea-wall is in progress, and the whole, with the unfinished part, as shown in the model, will be prepared for new docks when required.

Preparations are now being made for the formation of two docks in the middle of the whole range, which, when completed, will effect a thorough communication from one end of the docks to the other.

It will astonish our readers to know, that when the works now in progress shall be completed, the large sum of eleven millions sterling will have been expended in carrying out the finest and most complete docks in the world: nearly half of this enormous amount has been paid out of profits, the remainder being a charge on the estate.

It is much to be regretted that the numerous figures of men and women, which were prepared to have been dotted about in the various



LAMP IN GOLD AND SILVER.—BY M. VITTOZ.

LAMP. VITTOZ.

We have already made honourable mention of the magnificent display of bronzes produced by M. Vittoz. The lamp in gold and silver, which we now engrave, is a composition of considerable beauty; and the finish of execution is perfect.

THE GREAT LIVERPOOL MODEL.

On the 3rd ultimo we gave the reasons for constructing the great Model of Liverpool, executed under the direction of Mr. Grantham, civil engineer, of that town. We may now add a few interesting particulars with regard



"EVE" (JOHN BELL), IN ELECTRO BRONZE.—BY MESSRS. ELKINGTON.

streets, and which would have given a life-like appearance to the model, have been omitted. This was owing to the unfinished state of that part of the roof of the Crystal Palace immediately above the site marked out for the model, which could not be fixed in its appointed place in time to get the whole completed as designed, ready for the opening of the Exhibition on the 1st of May.

THE ELLENBOROUGH PLATE. HUNT AND ROSKELL.

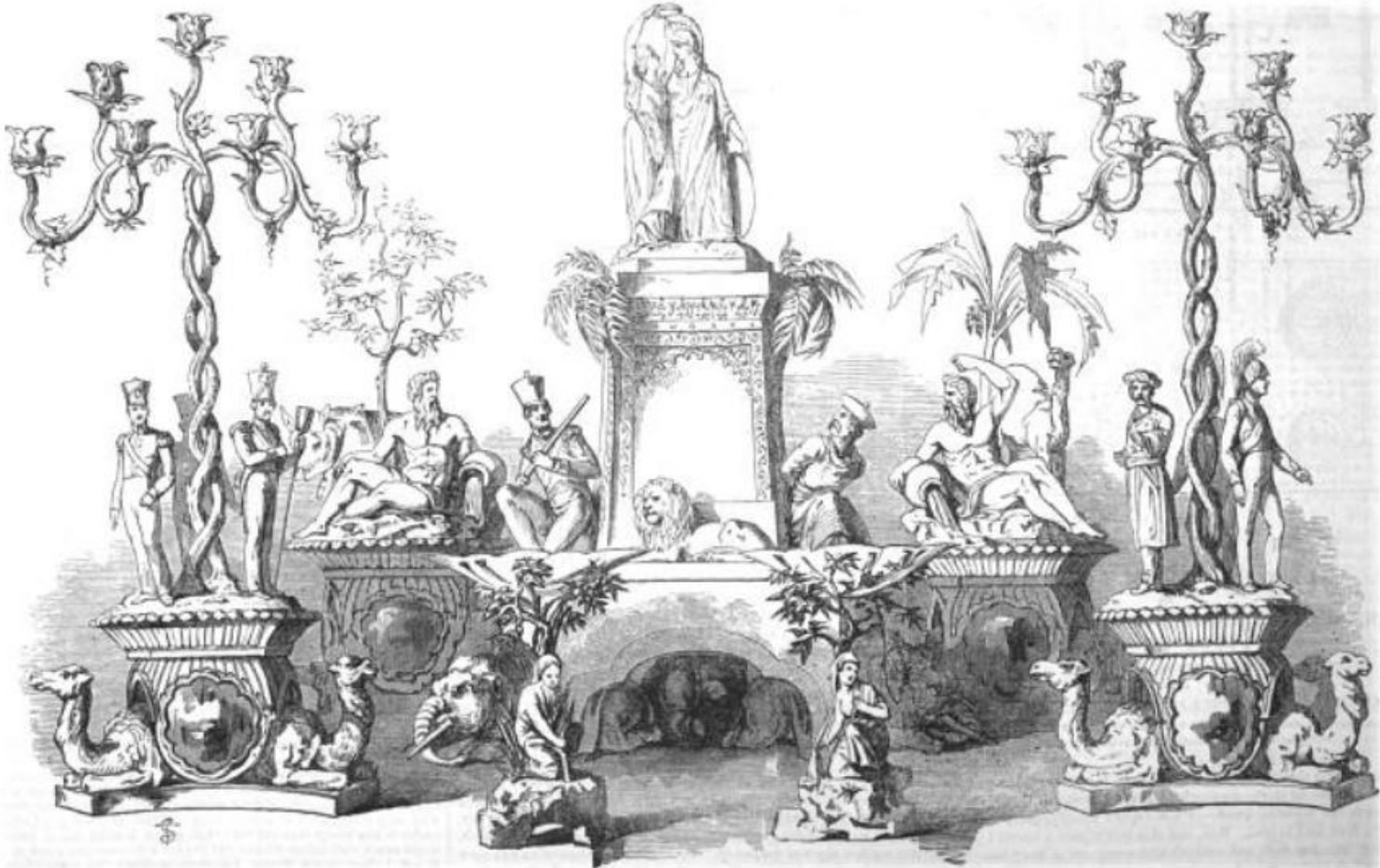
Amongst the magnificent works in silver exhibited by the house of Hunt and Roskell, the service of plate (or portions of one) presented to the Earl of Ellenborough, by his Lordship's friends in India, occupies a prominent position, and will command attention, on account not only of the beauty of the compositions themselves, but the historical events which they commemorate. The principal object is an ornament for the centre of the table, of massive monumental character, surmounted by two

figures, typifying Asia crowning Britannia. The base relief present four subjects—the ratification of the treaty of Nankin, and views of Calcutta, Cabul, and Canton. On the base are figures of Afghan and Chinese captives, and of a British sepoy. The architecture is of Indian character, embellished with palms, and supported by recumbent elephants.

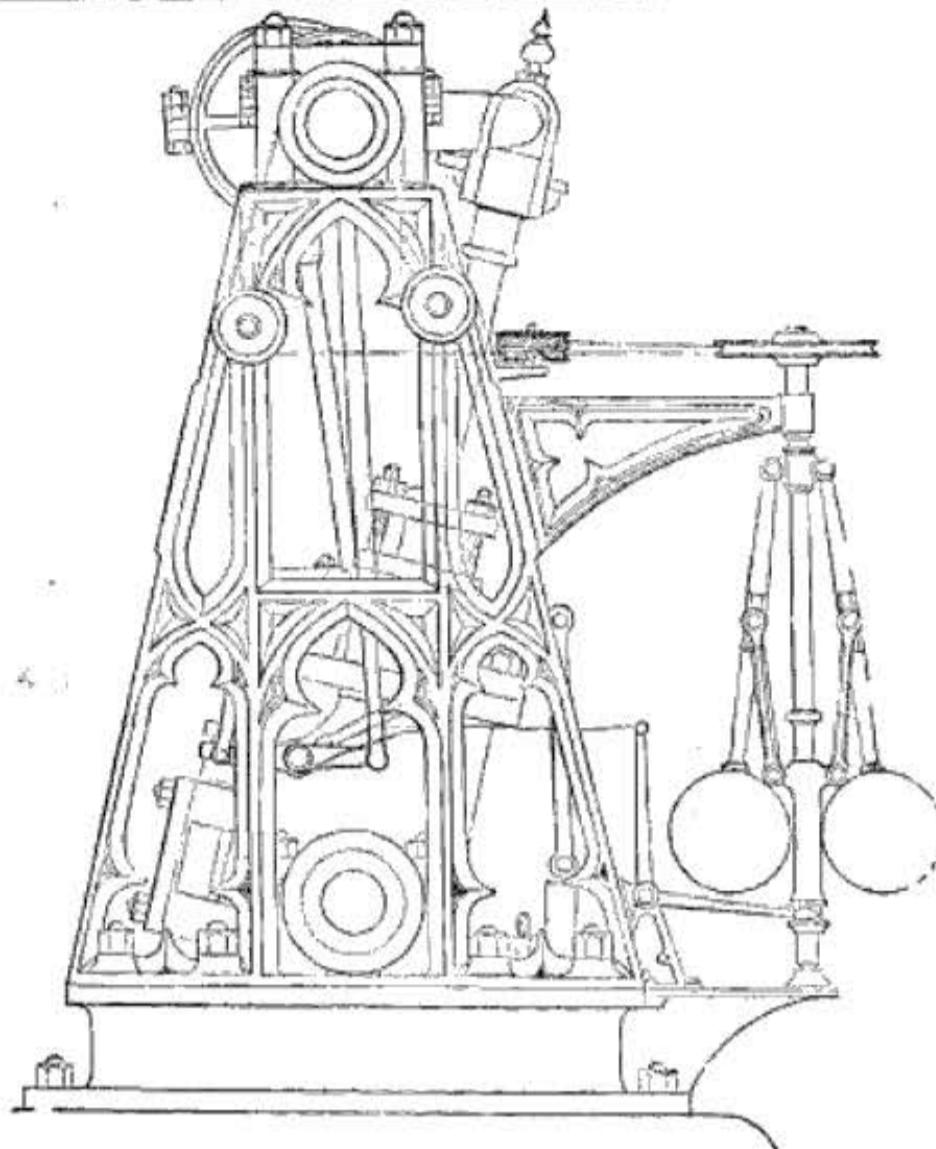
DODDS' PORTABLE FOUR-HORSE ENGINE.

The great object of all manufacturers of steam-engines of the present day is to reduce the parts to as small a number as possible, to make those parts as simple as possible, and so to place them that they may be readily got at for repairs when necessary. Messrs. Dodds and Son, of Rotherham, have, we think, accomplished such object in the "Four-horse Portable Engine," which they exhibit in Class 6 of the Great Exhibition.

The boiler, which is of a cylindrical form, extends from end to end of the engine, and the strengthening stays which are required in the case



GROUP OF PLATE PRESENTED TO LORD ELLENBOROUGH.—EXHIBITED BY HUNT AND ROSKELL.



POPE'S OSCILLATING ENGINE.

of the engine has been increased with, notwithstanding which an additional area of 16 superficial feet is obtained.

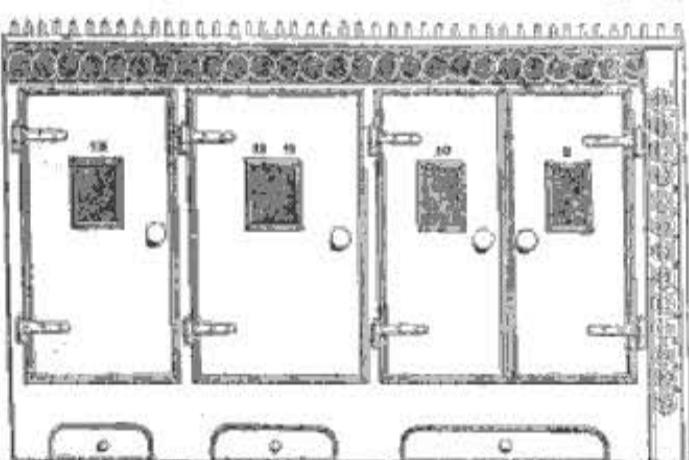
This engine works expansively and is direct in its action; the valve is worked by a return crank; and all the steam-pipes being enclosed within the boiler, surface condensation is prevented, except as regards the cylinder and boiler, both of which, however, may be clothed to obtain the full advantage of the steam.

Oscillating engines are visible in all parts of the "Machinery in Motion" division of the Great Exhibition, the power of each being fully tested by a certain amount of daily work required to be done for other exhibitors.

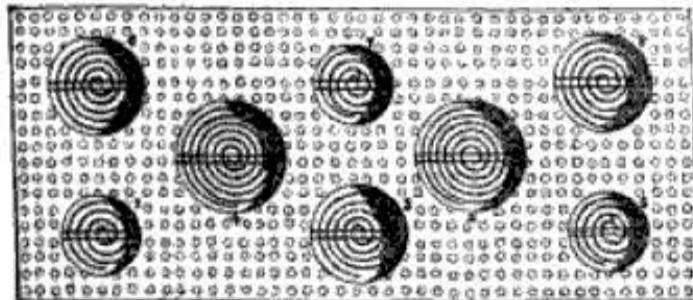
One of the lightest and most elegant is that by Messrs. Pope and Son, which is situated very near to Appold's pump, and Cranhall's vertical rope-making machine—in every way conspicuous objects. While many of the steam-engines at work in the same division are attended with a continuous noise, that under consideration is entirely noiseless. The whole machine stands on an iron foot-plate 27½ inches long by 33½ inches wide, embedded into a pedestal of stone 5 inches thick. The diameter of the cylinder is 4½ inches, and the length of stroke 14 inches, the fly-wheel being 72 inches in diameter. The engine makes 10 revolutions per minute. The several parts, including the feed-pump, throttle-valve, and governor, are all contained within a neat Gothic frame; and the power of the engine is calculated at four horses.

KING'S GAS COOKING RANGE.

Mr. Stradie exhibits a gas cooking range, in the side aisle south of the western part of the nave, which is constructed on a plan peculiar to the town of Liverpool. It was designed by Mr. King, chief engineer of the gas works of that town. It is divided into three compartments of different sizes for roasting and baking, being furnished with a damper to regulate the flow of air through them. The burner is arranged inside the oven, at bottom, around the sides, back, and front, with a dripping-pan occupying the centre. The meat is hooked on to a sliding frame or carriage, which, when pushed in, allows it to be suspended suspended by the gas. On the top of the range are eight spiral burners, in round vessels, for boiling, stewing, frying, &c., any of which operations can be done with the same facility as on a hot plate or over a charcoal fire. The meat roasted by this range, owing to the regularity and certainty of the operation, is of a more whitish character than that cooked by the ordinary process, as more of the juices of the meat are retained, which is ascertained by the comparatively small loss of weight after cooking. By the operation of heating, twelve chops can be cooked at once, at a cost of not more than one cent per hour for gas, which gives at the rate of sixty chops an outlay of only two cents for gas. Comfort and cleanliness in the cook, and economy to the consumer, are among the qualifications of this useful invention. The gas is ignited with a gas-torch, or portable jet of iron pipe, attached to a flexible pipe.



KING'S GAS COOKING RANGE.



TOP OF GAS COOKING RANGE.

LETTERS FROM LONDON

**
THE GREAT EXHIBITION AND OTHER MATTERS.
BY FLEGG E. WHEELER.
WITH AN INTRODUCTION BY RAYLE BERNARD.

LETTER III.—TO MR. ENOCHE PEABODY, HAW-MILLS, PINEHORN CUT, ENGLAND.—THE PARTING AND THE VOYAGE—THE OLD WORLD AND THE NEW.—THE MAN'S SPECULATIONS ON HATCHES AND HUMANITY.

DEAR UNCLE ERICK.—
HURRAH for the old country! Here I'm on it, sure as makes, safe and sound on the old shore—a sober babe, to speak practical, that's crawl'd back to the maternal bosom—or not crawl'd exactly, jump'd—fifteen days, from land to land. Well, sink that bit of ours a beauty! Put a screw into her heel, and wouldn't she worry out a hurrykin. So I wasn't so very wrong, you see, in not coming by Canard. There'd been a saving of four days, and jess a loss of forty dollars. However, here I am, Uncle; and, what's more, I'm here in Plymouth—the old haven of the Pilgrims—the harbour they set sail from 'bove two hundred year

ago. Well, sink Time a sober conjurer! Two-centuries since and better a handful of suffering English are driven out by their Christian brethren to find a home in the wild woods—to turn the beasts out of their bennments, and pacify the savages; and now their sons are coming back to show their gratitude to England, by helping to pacify the savages she may happen to have at home! Now, sink that behaving prettily! I want to know if that ain't sinkin' to make the good old critter proud up us. Ain't it the Pilgrim truck repeated—a new edition of the work, adapted to modern notions, with no end of Yankees notes, and a half bright of illustrations?

Well, and how about my voyage? Spose you heard all about my starting? What a dust it ris about us, and what a jolt it giv the Focus; notwithstanding that all the winter, folks had come crowding round our door like buffaloes at a salt-lick. The human mind, they say, has got an aggregating tendency, and I guess here was a peaf on it. But my last day was the dandy. Then come the show of cattle: such a drove for size and savageness, you'd find it hard to cap, I tell you. Such an eternal raft of fallers as come pelting to my bar, if it weren't eight—no matter! And yet that wasn't the wonder neither: the peaf was full, but it got a topping. They didn't only come, they stuck there; every

one on 'em held on at, though they'd run to a breaking bank, or to git clear of a whirlwind! I was to sail, you see, at daybreak, and as they considered me their delit, the man that was to represent them at the Congress of all Nations, they thought it a pif of docty to stick to me all night, and see my brains were clear at starting; to lay my instructions in fresh, so that they'd keep well through the voyage. Now you see this was a notion that necessitated julegs. These were thinking shapes, the hull on 'em; for any kind of brain-work, fitted up with good machinery. So it wan't likely their ideas would turn out of the same pattern; if their texture were all one, that they'd be alike in shape and colour. And yet, differ as they might, as they got to pack away together, to squeeze and fit into a system, how the dogs was it to be managed? Well, of course, there was but one way, and that was by screw pressure; and screw pressure, you know, Uncle, is the first force of mechanics. There's the water screw, for instance, if you're going to pack a nation ship; and there's the sun-and-water screw, if you're going to jum up men's opinions, and I guess the last is just as strong, and about a hundred times as pleasant.

But there was a couple all this time there was no screwing—try your dandies. There was Keay and Abram. You know Keay never vot for this voyage of mine to England: alikes as her head agin it, as force as a beifer at red flannel; but votting 'waren't no use, and I could be as ugly as herself, the poor soul took to walking, and as the sailing time came on, she ralily began to look as if she was waiting for the sheriff. And the boy was just as bad. He dictior her in full. You never seed such a pair of spectacles since the hour you were raised. They was as dark as Dr. Cox's, and just as powerful magnifiers. Well, they wouldn't go to bed, nor even lie down on the sofa; but Keay clapp'd herself into the old chair in the back parlor, with her teeth chuch'd, and her eyes fix'd, and her face as white and holler as a large-sized cherry ham, and began rocking away full split at the rate of twenty miles an hour—rocking away, poor soul, as if her wits had failed, and she was riding after 'em. If she didn't look for all the world like a corpse that was taking exercise. Whilst Abram sat right agin her, with his elbows on his knees, and his cheeks rock'd into his fist, and every now and then, was he getting up and going out to have a boozoo in the shed. Well, I sain't the moistest man, Uncle my clay is rather tropical—considerable baked; but I guess this was a sight to take the stinkin' out of granite. The moment that I seed 'em, I felt about as simak'd as if I'd read a lot of epitaphs, or some of my first love-letters when I shain't up to Miriam Goodwin. All power's got a limit, and I tell I'd got to move, and if this sorter game went on, it was gone goose with my departure. I should boozoo out myself, and give up the undertakin'. So you see the case was critical. There was my duty on one hand, all the great interests of society, my credit, and, what's more, the reputation of Penobscot; and there was Keay on tudder, and that little imp Abram poling out among the nine pins as if he'd split his checks. There was a plank across my heart, and patriot and husband were now-sawing at its ends, up and down alternately; so I said I must do sombin' to restore my self-possestion—some strong act of decision to invigorate my will, and at this critical conjuror, I'll jes tell you what I did.

I went up to our bed-room, and pulling out from a top drawer, Keay's long moos summer undress—four of the shiest little notices you ever clapped your eyeseen—one a blue spot, one a yellow, and all as big as dinner, and I made no more to do, but shoved the candle right among 'em, and when they were well alight I began to sing out "Farewell!" Well, that's a word with us that's ginaly electrical. A woman will hear that, when she'll want her lover to speak louder; and I guess Keay's case just then were as open as her optics. She made but one clip up the stairs, taking ten on 'em at once, and when she seed what I last done, things I swear 'was all of axident, I want to know if I twarn't the ping out? If it didn't open the kennel door, and say "Here's another that's comin' backin?" She'd been reelin' her tongue all night, and now didn't it git exercize: she pitch'd at me the dictinary in doot-sate style, I tell you; she called me all the nasty ugly wortis she could think on, all the banful plagues and torments that ever clift a woman, wished I was gone with all her heart, and wouldn't cry her eyes to jelly if she never seed me back again. So, seeing that pint settled, I went down into the shed, and takin' up the cow-skin, I just called to my Andrew, and tol' him I wanted to give him a last mark of my affection, and I guess my second settler was as nimble as the first. So I was off after all, you see, to go abroad with perfect comfort, and should have been conveyed to the wharf by the unfeeling hailing of my friends, but that the discussion had overpowered 'em, and I left them stretched about the bar for Keay to revive at breakfast time, which she could alikes do destrate, for such a style as hev it at a bucket—I guess you never witnessed!

And now, how about the voyage, my first across the ocean—and whatever that may happen to, I hold that that's an evry. I don't care to the weather, it may be grandest in a gale, to be roumous over mountains and sea sky and water mix, as though the globe was becoming bankrupt, cleanning up into a new class, in order to form a new creation. Just'se just as quiet that you sain't climbing over summits, but only sliding over medians, etc., what's nearer the nation, practice, in their bare and hideous solitudes; when for weeks, perhaps months, you see nothing stretching round you but the solomus waste of ocean, flowing off to the heaven's rim, as though 'twas the edge of a great crater, over which it sheeted down upon some heeked world below. Or look up and see above you these fixed and const'nt heavens, which never move, whatever fair may be going on beneath, till at last you begin to think it is the calm face of eternity looking down on that of time; and what on earth will you find to match it? I want to know if it isn't a new world to y.u, that we dreamin' was ever a doot to? Talk about sea voyages as such good things for the health, it rather strikes me, in addition, they ain't the worst things for the mind!

It's a sight, and that's a fact; but for all that it's got a use—"taint only made for wonder. The rockiet hill will breed a lond, and so the ocean must have a purpose, the' our thoughts are a water flying fish, that will number stop to sit on it. And yet what is it sits to eat? Why what we've alikes and ourselves, Uncle, when we've got pondering and exploring that old map of the world of years, that fits in so nicely between the window and the book-case in the parlor at the saw-mills; with its two hemispheres criss-cross'd with lines of latitude and longitude, that look for all the world like a couple of big sieves, which the sun had got chuck'd into, but was too wod to sit thru' (and it's a sample altogether, with its ships scuddin' along, stars appearant, like here in a high wind, and its boy-riding upon dolphins, lug as the stars of Many chaissons, to say nothing of its emblem's of the four quarters of the globe, and Britain and her Trident, and the old lion, looking as usual as if he'd swallow'd all her enemies); I say it does say action', uncle, and that's that: "Here rolls a mystery!" And how often have we dittord it, and wondered how it was, seeing that the world was made for man, and man lives upon the earth, that the earth should nevertheless consist of three parts of water. That's been our bitch, the knot there was no fixin'. All that heap of water—what the stars can it be wanted for? We can't live it with ships, and we can't turn ships into cities. We can't build on it, and live on it, as some of the Chinese do. We can't drain it, and we can't drink it, and we can't distill it at a profit. We git our salt cheaper from mines, and no send to the omnibus; and we can't say it was intended to supply the world with food, that man was meant to live on fish, and not on grain or animals; for we know that all his sustenance comes into Noah's Ark—and of course there was no fish there, they were all outside! All we can see it serves for is, to keep the world apart, or give 'em room for not meeting, to breed hurrikans and quickands, and bury men and treasures in. Ain't it a mystery al-together, as deep as the own bottom?

And yet, I reckon 'taint the only one. Mysteries are a family there's no numberin' or sizin'. There's geology, for instance, turns 'em up as quick as pibbles, works as well, and knows as much as a pickax at a pyramids. Take its fire and water systems, and jes tell me what is their total? One tinying the globe a copper, and the earth a blasting furnace, with only a tiny crust of matter twist its fire and the sea, (which of course is just to say that the bieler will go on heating till it turns the world into a stee, unless we can put the fire out—turn the ocean in upon it, and I spose down Mount Vesuvius, as that's the copper funnel); whilst, tuthier, the water system, makes the globe a sort of marsh inn-with all creation in a soak, and land and animals coming out on it like turtles on the Bahama's, and as man's among the animals, of course he comes from water too; so I spose he was once a tormaid, and if you ask